Approving Civil Aviation Authority/Country: FAA/UNITED STATES	AUTHORIZED FAA FORM 8130-3, A	RELEASE CERTIFICAIRWORTHINESS APPR	CATE OVAL TAG	3. Form Tracking Number: 1854
4. Organization Name and Address:	International Propeller Service 4630 Hartley Street #3 Lincoln, NE 68504 USA Ph: 402-858-6346, Fax: 402-817-4360 FAA Approval Holder: 9IPR665C			5. Work Order/Contract/Invoice Number: IPS1297
6. Item 7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1 Propeller	B3D36C433-C	1	990523	
Tropener			000020	OVERHAULED
. Certifies the items identified above Approved design data and are in Non-approved design data specif		Certifies that unless oth described in Block 12 w	erwise specified in Block 13 as accomplished in accord	Other regulation specified in Block 12 2, the work identified in Block 11 and ance with Title 14, Code of Federal e items are approved for return to service.
3b. Authorized Signature:	13c. Approval Authorization No.:	14b. Authorized Signature	a: 10	4c. Approval/Certificate No.:
01 N		de la companya della companya della companya de la companya della		9IPR665C
3d. Name (Typed or Printed);	13e. Date (dd/mmm/yyyy):	14d. Name (Typed or Prin		4e. Date (dd/mmm/yyyy): 4-May-2018
is important to	User/In			
ssential that the user/installer ensures	User/In stence of this document alone does not automatic in accordance with the national regulations of an a that his/her airworthiness authority accepts aircraft constitute installation certification. In all cases air he aircraft may be flown.	airworthiness authority different than	the airworthiness authority	of the country specified in Block 1. It is

	ng Civil Aviation 2. hority/Country:				3. Form Tracking Number:
FAA	A/United States Al	UTHORIZED REI FAA Form 8130–3, AIRW	LEASE (ORTHINESS AI	CERTIFICATE PPROVAL TAG	201802191056
4. Organiz	ation Name and Address:				5. Work Order/Contract/Invoice
Aero Tec	hnologies, LLC. 595 TELSER	RD. LAKE ZURICH, IL 60047	PQ2724CE		Number: 126704 126705
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	126704 - 126705 11. Status/Work:
1	Propeller Governor Constant Speed	ATF4-11B	2	174081, 181100	NEW
12. Remar	·ks:				
	fies the items identified above were man Approved design data and are in Non-approved design data specif	a condition for safe operation.	Certifies describe Regulati	R 43.9 Return to Service Otis s that unless otherwise specified in Block 1 ed in Block 12 was accomplished in accord ions, part 43 and in respect to that work, t	ance with Title 14, Code of Federal
13b. Auth	orized Signature:	13c. Approval/Authorization No. 262891703	service. : 14b. Authori	ized Signature:	14c. Approval/Certificate No.:
13d. Name	e (Typed or Printed):	13e. Date (dd/mmm/yyyy):	14d. Name (1	Typed or Printed):	14e. Date (dd/mmm/yyyy):
Sammie	e Collins	19/FEB/2018			
		User/Installe	er Responsibili	ties	
Where the 1, it is esse in Block 1. Statement	user/installer performs work in accord ntial that the user/installer ensures that	this document alone does not automatical lance with the national regulations of an ait his/her airworthiness authority accepts ait installation certification. In all cases, ain he aircraft may be flown.	rworthiness autho ircraft engine(s)/pr	rity different than the airworthiness auth- copeller(s)/article(s) from the airworthines	ority of the country specified in Block is authority of the country specified

AVIONICS DISTRIBUTOR

2525 SANTA ANNA AVE. DALLAS, TX 75228 (214) 320-9770

SALES ORDER: 279074

AVIONICS DISTRIBUTOR

2525 SANTA ANNA AVE. DALLAS, TX 75228 (214) 320-9770

SALES ORDER: 279074

SOLD TO 201850

DUNCAN AVIATION P.O. BOX 81887 LINCOLN. NE 68501 SHIP TO

DUNCAN AVIATION. INC. LINCOLN MODS CENTER 3701 AVIATION ROAD LINCOLN. NE 68524

13A

721736072658

W. C. C. C.	CUSTOMER ORDER NUMB		INVOICE DATE	SHIP VIÁ	W.	AYBILL NO.		TERMS
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	QUALIT	Y ASSURANCE DE	US/CANADA 800-527	2525 SANTA ANNA AVE DALLAG, TX 75228 (214) 320-9770 1-2581 FAX 214-320-1057		SALE AMT MISC CHRGS SALES TAX FRT & HNDLG TOTAL AMT RECVD DISCOUNT		334.80 0.00 0.00 0.00 334.80 0.00
			CN: 201850 SR	DENNISVI VANIA				TOTAL AMOUN

GEORGIA 770-972-5610 PENNSYLVANIA 1-215-368-9966 U.S. 800-523-5949

TOTAL ANIDUN

334.8

						Staple to	8130-3/Invoice	
1. Approvi	ng national aviation authority	2, AUTHORISED	RELEASE CERT	TIFICATE	3. For	Dept_	ALW	
	Transport Canada	TCCA 24-0			18	WO!	-	1
4. Appro	oved organization name and a	600 BOUL, DE	que Inc. / cmc elec R. FREDERIK-PHILIF QUÉBEC CANADA,	PS	5. Wo Servic P.O. :	WO# _ SQ#_	= FMW0	CA
C. Hama	7 Description	8. Part No.	9 Eligibility	10. Qty.	11. Serial/batcl	3Q#		rm MF115-0
	7. Description	1200-03-0	1	1	S/N: AL1		2	<u>ن</u> ا
01	Model M3 GPS M3 GPS APPROACH	1200 00 0			OM. ALI	EQUI	F/O: P/N:	CUSTOMER:
13. Rem							F/O: P/N: SER:	2
	REPAIRED I.A.W. DWG/CMM	I 1200-A1	REV N/A	AIRWORTHINE	SS DIRECTIVE COMPL			
	MODIFIED I.A.W. SBS/ECO'S	6: N/A		EASA ACCEPT	ANCE CERTIFICATE N			
	TESTED I.A.W. ATP/CMM	ATP 245-604111-000A	AP REV "A"					
	"CERTIFIES THAT THE WOR WITH EASA PART 145 AND I	RK SPECIFIED ABOVE EXCEPTION RESPECT TO THAT WORK.	THE PART(S) IS (A	RE) CONSIDER	RED READY FOR I	RELEASE	TO SERVICE"	
14. Ce	rtifies that the items identified above	e were manufactured in conformity to			rwise specified in bloc ock 13 was performed			
E	Approved design data and are in condition for safe operation.				1 Maintenance rele		Se Willi CAR 371.	
F	Non approved design data spec	cified in block 13.		X Other re	egulations specifie			
15. Aut	norized signature	6. Approval/Authorization No.	20. Authorize	ed signature	21. Ap SCA#	provat/Cer 075 CMC	rtificate No. AMO 03-73	3
17. Nan	ne 1	8. Date (d/m/y)	22. Name		23. Da	te (d/m/y)		
				l Dagenais		1	1 avril 2007	
4	- de sumant dans not constitute quit	havity to install the						

This document does not constitute authority to install the part

2. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

3. Statements 14 and 19 do not constitute installation certification. In all cases the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.

SERVICE REPAIR REPORT

CMC Reference number	Date / Statement Date	Page
187820	09-04-2007	1
Serial Number AL12810 DUNCAN AV	IATION	
CMC Item number		
ItemDescription		
M3 APPROACH		
Installation 1200-03-AL12810		
	CMC Reference number 187820 Serial Number AL12810 DUNCAN AV CMC Item number ItemDescription M3 APPROACH Installation	187820 Serial Number AL12810 DUNCAN AVIATION CMC Item number ItemDescription M3 APPROACH Installation

Reported Fault

1200-03-01

UNITS BLANKS OUT AND IS SLOW TO AQUIRE SATELLITES C/W FLITE CARD .

INSPECTION SEALS BROKEN

Work Done

Tested unit and did estimate.

Replaced NV battery.

Replaced back-up battery.

Replaced power supply C06 P/N: CE660.

Troubleshoot GPS board.

Replaced GPS U2.

Reprogram GPS board.

Troubleshoot processor bpard.

Replaced processor U52, U59.

075

Fix stencil.

Cleaned connectors.

Tested and recertified.

Michel Dagenais

04/11/07

Date Stamp

Parts Replaced

Name	Part Number	Change reason	Qty
BATTERY,LITHIUM,W/TERMINALS,WA	205-990140-245	Failed	1.00
INTEGRATED CKT,CMOS,OCTAL"D"LA	264-990130-538	Failed	4.00
IC,CMOS,64K(8KX8) EEPROM	264-990142-731	Failed	1.00
BATTERY PACK,12V 50mAH Nicad p	BL125	Failed	1.00

	HORIZED RE	LEASE CERTIFI WORTHINESS APPROVAL	CATE	3. Form Trackin	ng Number: 000400200
The same of the sa	/Lincoln, NE 68524			5. Work Order/Contract/In FMWCA	
1 BATTERY	Part Number:	9. Eligibility: * N/A	10. Quantity:	11. Serial/Batch Number: G02291059	12. Status/Wo
Inspected - open circui Final inspected per Gill Inspected. Duncan Aviation certific part 145 approval, and EASA approval numbe	iness Directives are the resp thiness Directives apply. FEETERS	Blocks 12 and 13 was per aircraft component is co	erformed I.A. onsidered re	W. EASA Impler	mentation F
	nd are in a condition for safe operation	on. Certifies that unless othe 12 and described in Blo	erwise specifie	in Block 13, the wo	rk identified i
	nd are in a condition for safe operation	on. Certifies that unless other	erwise specified ck 13 was acco ations, part 43 a	d in Block 13, the wo	rk identified i nce with Title work, the iter

FAA Form 8130-3 (6-01)

regulations by the user/installer before the aircraft may be flown.

Statements in blocks 14 and 19 do not constitute installations certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national

NSN-0052-00-012-9005

^{*} Installer must cross-check eligibility with applicable technical data.

DeptALN		SE CERTIFICA			racking Nun	03002
WO# FLZIA	airport/Lincoln, NE (58524	5. Wor Number	rk Order/Contrer:	ract/Invoice FLZ1A	
	1 Number:	9. Eligibility: *	10. Quantity:	11. Serial/Bat	ch Number:	12. Status/Work:
Form MF115-00	021-00	N/A	001	71830		REPAIRED
13. Remarks: CUSTOMER:UNIVERSITY OF NI Discrepancy: Unit is weal Preliminary Findings: Ber but squelch is misaligned Corrective Actions: Real: tested per King KY-196/19 No current U.S. Airworth: FECHNICIAN:RANDALL K. JUR	nch checked and Transmitted an	nd found recei er is good als nd carrier squ e manual, Revi	so. nelch.	Unit	func	tion
This document constit	tutes a signe	d copy of the	work (order.		
4. Certifies the items identified above were manufact Approved design data and are in a co	tured in conformity to:	19. X 14 CFR 43.9 Re Certifies that unless of in Block 12 and descriwith Title 14. Code of	turn to Servic herwise spe bed in Bloc Federal Re	ce Othe	er regulation ock 13, the ocomplish	ne work identified ed in accordance d in respect to
4. Certifies the items identified above were manufact Approved design data and are in a co Non-approved design data specified in	tured in conformity to:	19. X 14 CFR 43.9 Re Certifies that unless of in Block 12 and descri	turn to Servic herwise spec bed in Bloc Federal Re re approved	ce Othe	er regulation ock 13, the complish part 43 an to service 21. Appro	ne work identified ed in accordance d in respect to
4. Certifies the items identified above were manufact Approved design data and are in a co Non-approved design data specified in the image of the	nured in conformity to: ndition for safe operation n Block 13. provalAuthorization No.:	19. X 14 CFR 43.9 Re Certifies that unless of in Block 12 and descriwith Title 14, Code of that work, the items an	turn to Servic herwise spec bed in Bloc Federal Re e approved	ce Othe Cified in Bl k 13 was acgulations. J for return	er regulation ock 13, the ecomplish part 43 and to service 21. Approduce JGVR 23. Date	ne work identified ed in accordance d in respect to oval/Certificate No. 194F

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

aple to 8130-3	/Invoice		6				
ept	AIN	^{2.} AUTHORIZED F	RELEASE CE	RTIFICATE	3. Form	Tracking Numb	per
vo#	TML5A		AA Form 8130- HINESS APPRO			C-26	6436
Q#	Form MF115-00	L-3 communications COMPONENT OVERHAUL AN 5250 NW 33RD AVENUE FT LAUDERDALE, FL 33309 Phone: 954-497-0100 Fax: 954-48	ND REPAIR Repa	Approved iir Station No. UL2R21	7L 5. Work	Order/Contract	/Invoice Number:
6. Item	7. Description	8. Part Number	9. Eligibility *	10. Quantity	11. Serial/Bat	ch Number	12. Status/ Work
1	WX-11 PROCESSOR	(78-8047-0958-8)	TSO ARTICLE, N/A	1	R1P026	600563	REPAIRED
14. Certifies	cations certifies that the work specified in Ease to service under EASA approval number the items identified above were manuroved design data and are in a conditional capproved design data specified in Bloom to the items identified above were manuroved design data specified in Bloom to the items identified above were manuroved design data specified in Bloom to the items identified above were manuroved design data specified in Bloom to the items identified above were manuroved design data specified in Bloom to the items identified above were manuroved design data specified in Bloom to the items identified above were manuroved design data specified in Bloom to the items identified above were manuroved design data specified in Bloom to the items identified above were manuroved design data and are in a condition and the items identified above were manuroved design data and are in a condition and the items identified above were manuroved design data and are in a condition and the items identified above were manuroved design data and are in a condition and the items identified above were manuroved design data and are in a condition and the items identified above were manuroved design data and are in a condition and the items identified above were manuroved design data and are in a condition and the items identified above were manuroved design data and are in a condition and the items identified above were data and are in a condition and the items identified above were data and are in a condition and a condition and are in a condition and are in a condition and a	ufactured in conformity to: ion for safe operation.	19 Cd de Re	14 CFR 43.9 ertifies that unless otherscribed in Block 13 w	Return to Service erwise specified in Eas accomplished in	Other regul	aft component is considered ation specified in Block 13. k identified in Block 12 and Title 14, Code of Federal re appoved for return to
15. Authorize	ed Signature -N/A-	16. Approval/Auth -N/A	onzation No.:	. Authorized Signature			21. Approval/Certificate No. UL2R217L
17. Name (T	yped or printed): -N/A-	18. Date (m/d/y): -N/A-	. 22	. Name (Typed or Prin	nted):		23. Date (m/d/y): NOV/20/2006
			User/Installer Res	ponsibilities			
that his/her Airv	r/installer work in accordance with the natio worthiness Authority accepts parts/compon-	nument alone does not automatically constitutional regulations of an Airworthiness Authority ents/assemblies from the Airworthiness Authority on certification. In all cases aircraft maintenations	y different than the Airworth	iness Authority of the cour	ntry specified in block 1 ssued in accordance w	it is essential that t	he user/installer ensures ulations by the user/installer

Date:	31-Q1	CT-06
	111	III

Teardown Report



	PAGE:	1	OF	2
Due Date:	21-NOV-06			
Order No:	RO131458-1			
Sentine Demonstrate	DEDAID AND D	ENC	U CHE	CK

Order No:	RO131458-1
Service Requested:	REPAIR AND BENCH CHECK

Work Order Not 331717 Capability Status: Capability Active		ability Active	L-3 communications COMPONENT OVERHAUL AND 5250 NW 33RD AVENUE FT LAUDERDALE, FL 33309 Phone: 954-497-0100 Fax: 954-49 FAA Repair Station No. UL2R2-17L		Customer No: 1185 Customer Name: DUNCAN AVIATION, INC Customer PO No: 564294 Reason for removal: UNIT INTERMITTENTLY SHOW "FLAG" ON STORMSCOPE.				
Part I Seria Tail I ATA I	lumbe I No: Io:	r In: 78-80 R1P0 1860	02600563 CA	Warranty Request Denied Granted Previous Hist: Yes \(\)	No X		Customer Inst: REPAIR.		
P/N C	out: 78	-8047-0958-		Out: R1P02600563		Manual Refer	rence: F0840-0400.00	IA.	_
Cust	P/N:_		Cust	S/N:		MFG: 3M			_
Item	Туре	Work Ctr	Description of	Work Performed				Oper Seq	
1	R	FT4 FT4	SPECIAL INSTRUCTIONS- ALL AD'S MUS NOTE: UNIT CALIBRATED TO TEST DISPLAY.					10	
COMP	LIED () PRE	EV COMPL [] N/A [X] AD'S	[X] INITIALS_ARM	_				
2		FT4 FT4	PRELIMINARY INSPECTION AND TEST CONFIRMED REASON FOR REMOVAL					20	
/ERIFI	ED [X]	NOT	TVER [] NTF [] N/A	(1					
3		FT4 FT4	REASON FOR FAILURE CR212 ON ANALOG PCB SHORTED REPLACE CALIBRATION REQUIRED.	MENT REQUIRED, CONNECTORS & PC	B CONTACTS (CONTAMINATE	0.	30	
4		FT4 FT4	PAINT					40	
					HE VALLEY				



Teardown Report



PAGE: 2 OF 2

Work Order No: 331717

L-3 communications

COMPONENT OVERHAUL AND REPAIR
5250 NW 33RD AVENUE

FT LAUDERDALE, FL 33309

Phone: 954-497-0100 Fax: 954-497-0190

FAA Repair Station No. UL2R217L

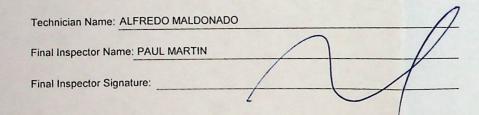
Customer Name: DUNCAN AVIATION, INC

Item	Туре	Work Ctr	Description of Work Performed	Oper Seq
5	R	FT4 FT4	WORK ACCOMPLISHED DISASSEMBLED AS NECESSARY, CLEANED, INSPECTED, REPAIRED AND REASSEMBLED. PASSED BENCH TEST 1.A.W. 3M SM 78-8047-0902-6, DTD OCTOBER 1985. NO A.D.'S OR MANDATORY S.B.'S APPLICABLE.	50
e	R	FT4 FT4	FINAL INSPECTION	60

Parts Usage List:									
Primary P/N	Description	P/N Used	PO/Lot No	S/N	Qty.	ИОМ	Action Code	Fig. Item/Ref Number	Discrepancy

This unit has been: REPAIRED

The aircraft and/or component identified was serviced and inspected in accordance with current Federal Aviation Administration regulations and was found airworthy for return to service, with respect to the work performed.

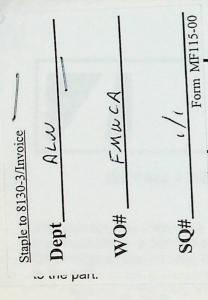


Employee Number: 8776 Date: 16-NOV-06

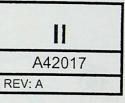
Employee Number: 48485 Date: 20-NOV-06

TT-42815 SMOH - 1472.3 Ann - Oct. 2005 Profistation - Jul - Transporder -ARTICLE PRICE PART NO. HUSKER AIRCRAFT REPAIR, INC. _____ 9250 ELT ANTENNA FULL SERVICE PIPER B-3-5-1 FOAM FILTER FILTER 12916 MILLARD AIRPORT PLAZA EA BA. 3 OMAHA, NEBRASKA 68137 895-4974 BRAKE LININGS BEL 66-67 NAME NE SPICE GRANT DATE 6 OCT 2005 ED 534750 MAGNETO GASKET EX 68488.002 TRIM INDICATOR LEA 86255 PROBE 84400 PHONE NO. ADDRESS MAKE & MODEL TACH TIME AIRCRAFT SERIAL NO. IDENTIFICATION NO. 2186CA PA 32R- 300 1469.8 KIND OF WORK AMOUNT OPER. NO. 100 HOUR INSPECTION 55000 REMOVED AND REPLACED ELT ANTENNA TIGHTENED CLAMPS ON FUEL HOSE ET. WING. REMOVED AND REPLACED TRIM INDICATOR_ TIGHTENED ALT. BELT. RE-INSTALLED ALT. AIR BOX CHAMP. REMOVED AND REPLACED INCI FILTER. REMOVED MAGNETO CHECK COMPLIANCE W/A.D. ON IMPULSE COUPLING. EK. INSTALLED MAGNETO. CHECK COMPLIANCE WIA, D'S ON IGN. SWITCH AND FUEL INT. LINES & CLAMPS, 7 HOURS LABOR 30 OUTSIDE MAINT. FREIGHT CHGS. 2800 SHOP SUPPLIES 450 17 TOTAL PARTS SHIPPING ☐ I hereby authorize test flights by qualified personnel in your organization. TOTAL OUTSIDE MAINT, & SHP. ☐ I hereby authorize air worthiness inspection flights to inspection station. TOTAL PARTS ALL AUTHORIZED FLIGHTS MADE AT OWNER'S RISK **TOTAL LABOR** EXEMPT TAX I hereby authorize repair work to be done as described above with necessary parts, to be listed at your regular prices. I agree to pay cash on delivery of aircraft or on satisfactory terms to you; and until paid in full it shall constitute a lien on this aircraft. TOTAL I further agree that you will not be held responsible for aircraft or articles left in aircraft in case of fire, theft, accidents, or other causes beyond your control. PLEASE PAY FROM PAYMENT IS DUE UPON RECEIPT OF THIS STATEMENT. A LATE WORK AUTHORIZED, BY THIS INVOICE CHARGE OF 11/2 % PER MONTH (ANNUAL PERCENTAGE RATE OF 18%) WILL BE CHARGED ON ALL PAST DUE BALANCES.

WAN.	PART NO.	ARTICLE	PRICE								
ED		HORICON. GYRO	48000	⊇ HU		IRCRAFT REPA	IR, INC				
					PIPER	L SERVICE PIPER	1291	6 MILLARD AIRF	ORT PLAZA		*
							0	MAHA, NEBRASI	(A 68137 895-4974		
				NAM	AE NE	SPACE (TRA.	VI	DATE 2 NOV.	200	5
					PRESS		T -		PHONE NO		
				- N18	CATION NO.	MAKE & MODEL	IA IA	CH TIME	AIRCRAFT S	SERIAL NO.	
				OPER. NO.		34	KIND OF WO	RK		AMO	DUNT
				1	CHE	CKED VAC	UUM	SYSTE	2777,		
					CILE	CKED LIN	ULS	70 41	ORIZONI		
					G	IRD.					
				Z	DE	malan	20110	Pro	1-1-0		
					1	MOVED A	3/ 4/2	FER	CEL		
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							3401	185 I	BOR	174	01
							700			//	00
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		EDEIGHT CHOC	10 00	2 .	011	ISIDE MAINT.		-			
		FREIGHT CHGS. SHOP SUPPLIES	600		00	ISIDE MAINT.					
		TOTAL PARTS	49600		CHI	PPING					
	I hereby autho	rize test flights by qualified personnel in			Jill.			TOTAL OUTSI	DE MAINT. & SHP.		
	I hereby autho	rize air worthiness inspection flights to	inspection static	n l	+			TOTAL PARTS	Z manti a om.	496	2
	ALL AUTH	ORIZED FLIGHTS MADE AT OWN	NER'S RISK					TOTAL LABOR		174	00
		rize repair work to be done as describe		cessary parts	to be listed	l et vour regular prices.			tremor		-
to	pay cash on d	elivery of aircraft or on satisfactory ter	ms to you; and u	intil paid in f	ull it shall c	onstitute a lien on this	aircraft.	TOTAL		675	0
111	urther agree t	hat you will not be held responsible for ond your control.	or aircraft or art	icles left in	aircraft in c	ase of fire, theft, accid	lents, or				
								P	LEASE PAY FRO	М	
CH	HARGE OF 1	DUE UPON RECEIPT OF THIS STA ሤ% PER MONTH (ANNUAL PERC	FEMENT. A L		K AUTHO	RIZED BY			THIS INVOICE		
18	%) WILL BE	CHARGED ON ALL PAST DUE BA	ALANCES.	or m	what	12 tourson					
		THE CHARLES WIST BOB SE	IDITIODO.	1	anne	1110000					



INSTALLATION INSTRUCTIONS Comant Industries, Inc.



)N INSTRUCTIONS FOR CI 420-220 GPS COMDAT® ANTENNA

PART IDENTIFICATION SUPPLEMENT:

"TSO C144 Incomplete System" per FAA 8150.1B, Section 17(b). This antenna provides a receiver system only and contains a pre-amplifier. It may be used with any approved TSO nited to the RTCA DO-160D environmental category noted on the identification label attached

(RECOMMENDATIONS & LIMITATIONS)

IT'S IMPORTANT TO UNDERSTAND THAT THIS DOCUMENT IS NOT AN INSTALLATION AUTHORIZATION

The CI 420-220 GPS COMDAT® antenna delivers optimum performance only when installed correctly. To ensure adequate structural strength of the aircraft for associated air loading during flight, use of a backing plate or doubler (not supplied) refer to FAA ADVISORY CIRCULAR 43.13-2A for complete information is highly recommended. It is the responsibility of the installation agency to determine the appropriate and adequate antenna installation.

WARNING: The CI 420-220 GPS COMDAT® antenna is electrostatic discharge (ESD) sensitive. ESD protection procedures must be used as a minimum.

Don't remove from the connectors the **ESD** protective plugs, until you connect the coaxial cables to the antenna. Use a grounded wrist strap when attaching the coaxial cables to the antenna. Make sure that the receiver is not turned on before the antenna is completely installed.

Ground the center pins of the connecting coaxial cables using two jumper or bles before connecting it to the

antenna to dissipate any residual ESD charges that may have accumulated on it.

LOCATION:

- 1) The CI 420-220 GPS COMDAT® antenna must be mounted on the top of the aircraft to assure maximum visibility of satellites. The optimum antenna location is at a high point on the cabin when viewed in level flight and away from projections such as a propeller, tail surfaces, or the shadow of larger antennas. NOTE: The CI 420-220 GPS COMDAT® antenna must be at least four feet away from any antenna to avoid interference. (EXCEPTION COMANT/COMDAT VHF ANTENNAS).
- 2) On top wing aircraft, the antenna should be mounted toward the leading edge of the wing to minimize shading the antenna during climb-out when navigation information is usually desired. Avoid mounting the antenna at the rear edge of the windshield since, under certain conditions, static may be generated in this area. NOTE: The location chosen should provide the least obstructed visual line of sight path from the signal source to the antenna elements.

INSTALLATION PREPARATION:

- 1) Prepare the surface for antenna installation in such a manner to ensure a ground contact of less than .003 Ohm. If bare metal surfaces are needed for surface preparation they should be treated with Alodine 1200 or Irridite to eliminate aluminum oxidation.
- 2) Drill holes in aircraft skin per footprint provided, the clearances holes for the mounting screws must be .172" dia. and .625" dia. for the GPS TNC connector. NOTE: The picture in figure 1 on page 2 is shown for reference only; don't use it as a template for drilling holes.

PREPARED BY:	DATE:	PRODUCTION MANAGER: W Clinb frull	DATE:
SUNDING THE STATE OF THE STATE	DATE:	QUALITY: S. Clams	DATE! 8/27/04

Form QSR-083 Date: 4/25/03 Rev. Orig. Ref. QSR-7.3.101

Page 1 of 2

1.		g National Aviation 2.	Λ	UTHORIZED RELE	ASE CEPTIFIC	ATE		3. Form Tracking	Number:
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6	i. Item;	7. Description:		8. Part Number:	9. Eligibility: "	10. Quantity:		al/Batch Number:	12. Status/Work:
Ľ	1	BATTERY		G-35	N/A	1	G022	291059	INSPECTED
	13. Remai		OF	NEBRASKA N186CA					
	Insped electro	cted, battery is dea olyte levels. Final i	nspe	pen circuit voltage is 11.98 cted in accordance with Gi	V). Charged battery. C Il Service Manual Q01	hecked sp -1120 Rev	ecific ision E	gravities. A	djusted 005.
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E] Арр	roved design data and	are in	a condition for safe operation.	Certifies that unless other	vise specified	in Blo	ck 13, the work	dentified in Block
L	Non	-approved design data	speci	fled in Block 13.	12 and described in Block Code of Federal Regulatio approved for return to serv	ns, part 43 a			
1	6. Authori	zed Signature:		16. Approval Authorization No.:	20. Authorized Signature:			pproval/Certificate	No.:
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1	is import	ant to understand that the evic	tence of	User/Installer F fthis document alone does not automatically	Responsibilities / constitute authority to install the part	Vcomponent/asse	embly.		
				lance with the national regulations of an airw				he country specified	d in Block 1, it is essential
t	hat the us	or/installer ensures that his/her	r alrwort	thiness authority accepts parts/components/	assemblies from the airworthiness au	thortty of the cou	ntry speci	fled in Block 1.	
		s in blocks 14 and 19 do not co		installations certification. In all cases, aircraft may be flown.	off maintenance records must contain	an installation ce	rtification	issued in accordan	ce with the national

* Installer must cross-check eligibility with applicable technical data.

FAA Form 8130-3 (6-01)

NSN-0052-00-012-9005



Gill DRY-CHARGE MAINTENANCE MANUAL

7.6.3 A simple example to illustrate the magnitude of a parasitic drain over time:

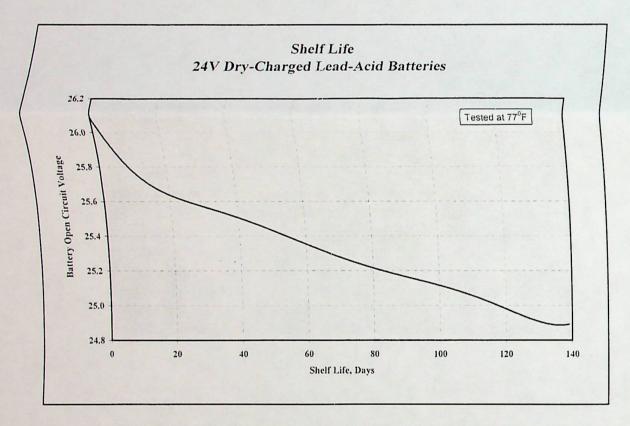
If the external load is: 0.1A
And non-use period is: 3 weeks

Total discharge = 0.1A x 3 weeks x 24 hours/day x 7 days/week

= 50.4 Ah

Comparing this loss to the capacity of the battery, this small drain can be quite significant over time!

FIGURE 3



7.7 CONTINUED AIRWORTHINESS DETERMINATION FOR GILL AIRCRAFT BATTERIES

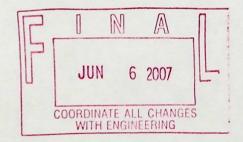
7.7.1 To ensure continued airworthiness the battery should be removed and capacity tested. The recommended service period should initially be at 800 ± 50 hours or 11 ± 1 calendar month(s) whichever comes first. After the initial service, the

DUNCAN			ENGINEERIN	ENGINEERING ORDER				
		CLASS: 1. Major Alteration/Repair; 8110-3 Field Approval.						
LNK	_		only; stand alone.		SHT.:	OF 1		
E.O. TITLE:			A/C MAKE PIPER	REV	REVISION	DESCRIPTION	ION DATE	
BATTER	Y BOX REPLACEMEN	T	MODEL PA-32R-301	ø	INITIAL RELEASE			6/6/07
SCALE: NONE	W.O.#: FPDE	REG#: N186CA	S/N: 32R-8013046					

DESCRIPTION

THIS EO ADDRESSES REPLACEMENT OF THE EXISTING BATTERY BOX. FABRICATE NEW BOX FROM .030 304 CRES SHEET. MATCH DIMENSIONS TO EXISTING BATTERY BOX. WELD BOX IAW AC 43.13-18, CHAPTER 4. REMOVE ALL EXISTING HARDWARE FROM ORIGINAL BOX AND ATTACH TO NEW BOX USING SIMILAR HARDWARE, MATCHING LOCATIONS TO EXISTING STRUCTURE.

FABRICATE PHENOLIC SPACER AS REQUIRED TO ALLOW BATTERY TERMINALS TO CLEAR TOP OF BOX. FABRICATE ADDITIONAL SPACERS AS REQUIRED TO RESTRAIN BATTERY WITHIN BOX. BOND SPACERS TO BOX PER EPS-0050, CLASS 4A.



ADDED PHENOLIC SPACERS.

6/6/07

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