

Rogers Technologies (Suzhou) Co.Ltd.
No.28, West Shenhui Road, Industrial Park,
Suzhou, China

13/11/2023

RE: OFFER NO 15064

Dear Mr. AJ Kruk,

Following your kind email on Nov 10th 2023, I have pleasure to quote the price and terms for the machine:

PASQUATO TR 15/600 - SHEAR CUT

Slitter Rewinder



You can watch a demo video of a similar machine at the following link:

<https://www.youtube.com/watch?v=T9BALXr76Qc>

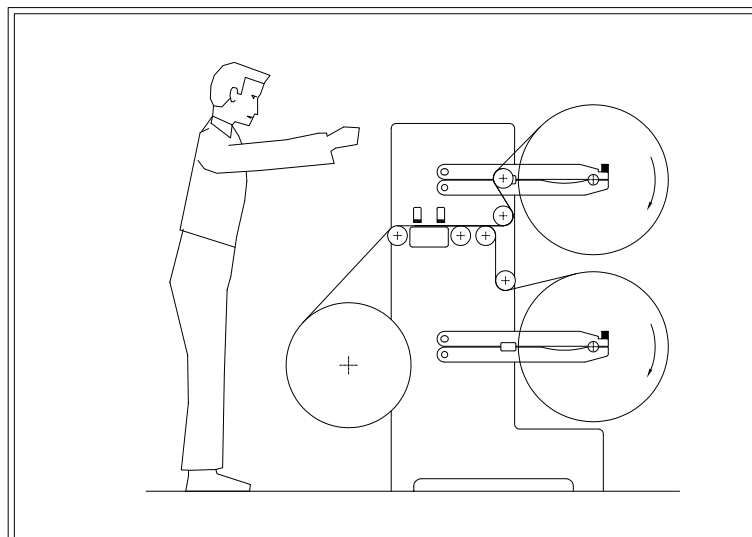
1 PRICE

Description	Price
PASQUATO SLITTER REWINDER MODEL TR 15/600 - SHEAR CUT	88.500 €

Price includes the following items:

2 TECHNICAL SPECIFICATIONS

Working width	1500	mm
Max width of the master roll	1500	mm
Max Out Diameter of the master roll	600	mm
Max weight of the master roll	200	Kg
Min slitting width	80	mm
Max Out Diameter of the final rolls	600	mm
Max weight of the final rolls <i>*distributed along the width of the shaft</i>	100	Kg/shaft*
<u>All these data depend on the material</u>		



3 MACHINE CONFIGURATION

3.1 UNWINDING SECTION

1. Max working width: 1500 mm
2. Nr. 1 unwinding stand
3. Max. out diameter of the master roll: 600 mm
4. Max. weight of the master roll: 200 Kg
5. Nr. 1 air expanding shaft for 3" cardboard cores
6. Different sizes available as option
7. Safety chucks to hold the roll shaft
8. Pneumatic disk brake adjusted via diameter-sensor



3.2 WEB GUIDE

1. A sensor reads the edge of the web and a servomotor moves the unwinding unit right-left on slide bearings.
2. Edge of the web must be straight and do not present any defects that may affect the reading of the sensor.
3. From right to left the unwinding unit moves 100 mm.
4. The tolerance of the web guide correction is +/- 1 mm.



3.3 SLITTING SECTION

1. Slitting with shear cut rotary knives
2. TIDLAND MAXCESS CL. 2 pneumatic holders
3. Min. slitting width: 80 mm – depending on the material
4. Bottom slitting shaft diameter : 80 mm
5. Nr. 5 slit included, additional ones as option



3.4 REWINDING SECTION

1. Two cantilevered rewinding positions
2. Two rewinding friction shafts with core slip action
3. Rewinding shafts for 3" cores
4. Different sizes available as option
5. Max. weight: 100 Kg/shaft –distributed along the width
6. Max. diameter of the final rolls: 600 mm-depending on the material properties and slitting width.
7. Manual setting of the expanding element of the friction shaft to control the rewinding tension
8. Flanges with screw locking system for an easy change of the rewinding shafts
9. Average rewinding speed: 100 m/min
10. Variable speed gear motor
11. Setting of the working speed via potentiometer
12. Meter counter with length pre-selection



3.5 PRICE INCLUDES

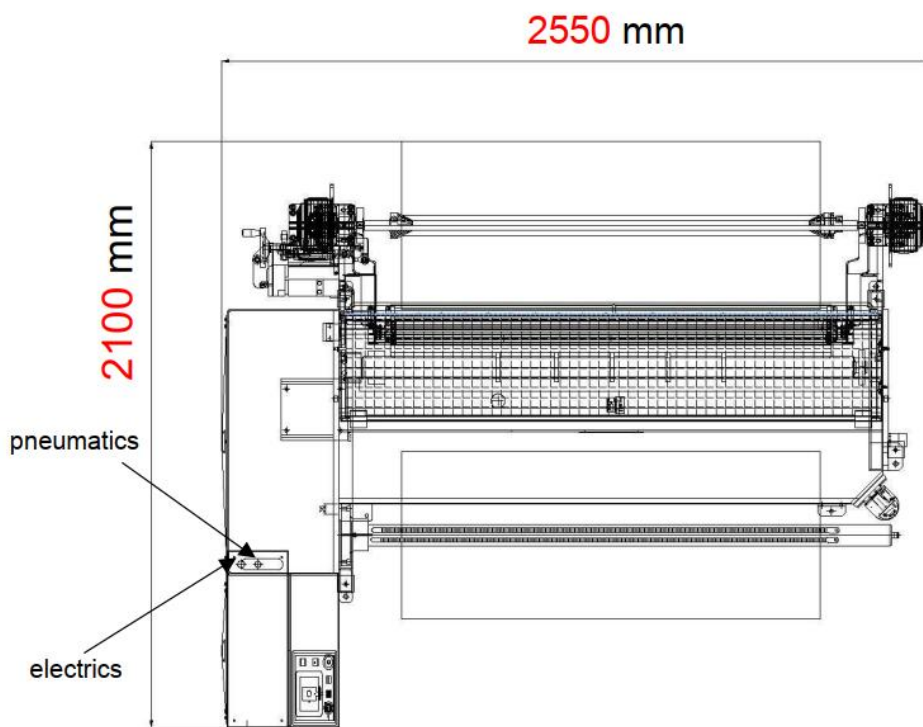
1. Machine CE conform
2. Manual instruction and digital panel in Spanish
3. Packaging: Machine on wooden pallet with sealed bag
4. Transport/Insurance: FOB Italian port (Incoterms® 2020)
5. Nr. 3 working days' start-up at Customer's factory in Mexico

3.6 PRICE DOES NOT INCLUDE

1. Transport (TBD)
2. Installation and start-up at Customer's factory (see options)
3. Any communication software with PLC is provided with the machine.
4. Any modification of the Customer's electric/pneumatic lines
5. Materials for test and commissioning in Italy
6. Materials for test and acceptance at Customer's site
7. Lay out demurrage at Customer expenses

4 LAYOUT SPECIFICATIONS – TO BE CONFIRMED

ELECTRICAL POWER SUPPLY
3phases + earth (no neutral) 480 Vac 60 Hz No single phase wiring available.
PNEUMATIC
Compressed air = 6 bar - dry Consumption = 600 normal litre/min
DIMENSION
Weight = 2500 Kg Overall dimension = 2550 x 2100 mm



6 TERMS AND CONDITIONS

1. PAYMENT	30 % as down payment 60% after the commissioning in Italy and before shipment Balance within 30 days after the delivery
2. DELIVERY TIME	Machine ready for shipment within April 15 th 2024 with order confirmation within Nov 30 th 2023
3. COMMISSIONING (FAT)	In Italy, at Pasquato's factory. All the rolls which are necessary to carry out the commissioning of the machine must be provided by the Customer free of charge and delivered at Pasquato (Venice) DAP, according to Incoterms® 2010.
4. PACKAGING	On wooden pallet with sealed bag
5. TRANSPORT	FOB Italian port , Incoterms 2020
6. INSTALLATION (SAT)	Nr. 3 working days' start-up at Customer's factory in Mexico
7. WARRANTY	12 months from the date of the installation. The warranty does not cover those parts which are normally subject to wear, such as blades, slitting blades, gaskets, brakes, friction pads, friction ledges, pressure gauges, rubber rollers, bushes and anti-friction bearings. The warranty does not cover defects and imperfections which arise due to improper maintenance, negligence, inexperience, abnormal or incorrect use of the object of sale as well as to overloading beyond the limits specified in the contract of supply.
8. VALIDITY OF THE OFFER	90 days

PASQUATO confirms the technical specifications and the equipment of this quotation after receiving some samples of all the materials that the Customer wants to cut.

Should you need any further information, please do not hesitate to contact us.

Best Regards.

Alberto Bollettin