

Report of Press Analysis

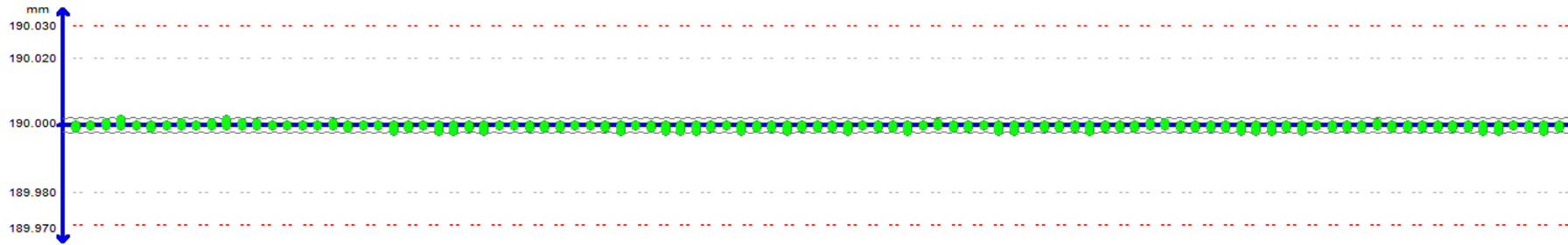
Komax 263.1139 Press A

Press ID: 1697

Print Date: 08-10-2022 10:30:23



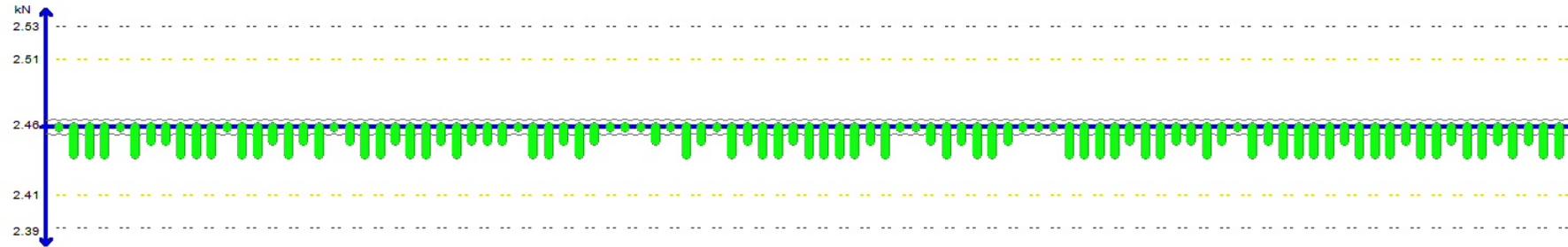
Devices: PAL3001 [SN:0707/077] - [CTEC PAL3001] [FW:1.1.9], CFA - [KOMAX CFA over MC]
Shut Height [Press Analyser PAL3001]



Actual

\bar{X} : 189.999 mm
 max: 190.002 mm
 min: 189.998 mm
 Δ : 0.004 mm
 SD: 0.001 mm
 Tol: 60.000 μ m
 Cm: 10.043
 Cmk: 9.802
 Limit: 1.670

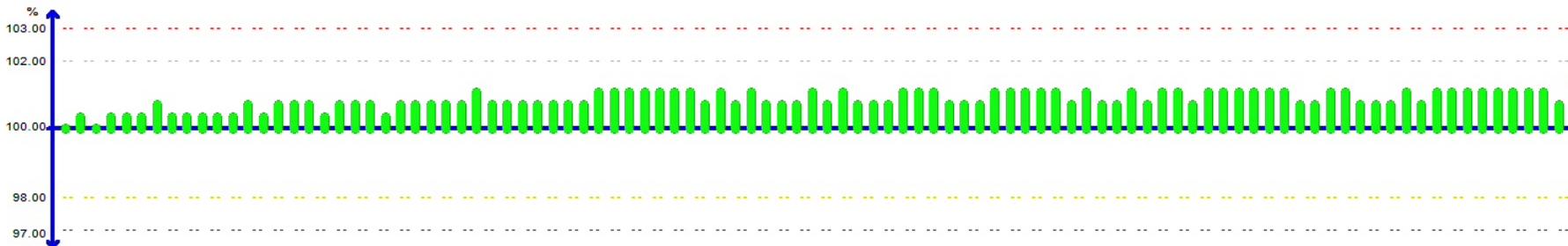
Reference Force [Press Analyser PAL3001]



Actual

\bar{X} : 2.45 kN
 max: 2.46 kN
 min: 2.44 kN
 Δ : 0.02 kN
 SD: 0.01 kN
 Tol: 6.00 %
 Cm: 3.28
 Cmk: 2.67
 Limit: 1.67
 PN: 0.41 %

Reference Force [Crimp Force Analyser CFA]



Actual

\bar{X} : 100.83 %
 max: 101.11 %
 min: 100.00 %
 Δ : 1.11 %
 SD: 0.28 %
 Tol: 6.00 %
 Cm: 3.63
 Cmk: 2.62
 Limit: 1.67

Korrelation: 21.44 %

Service Cycles: 26859
 Version: 2.1.15
 Number of curves: 100
 Temperature: 27.6 °C - 27.6 °C
 Latest Test: 20-05-2021 11:13:20
 Session: Komax 355.0336 Press B

Done by:

Dimitar Dimitrov