

# Report of Press Analysis

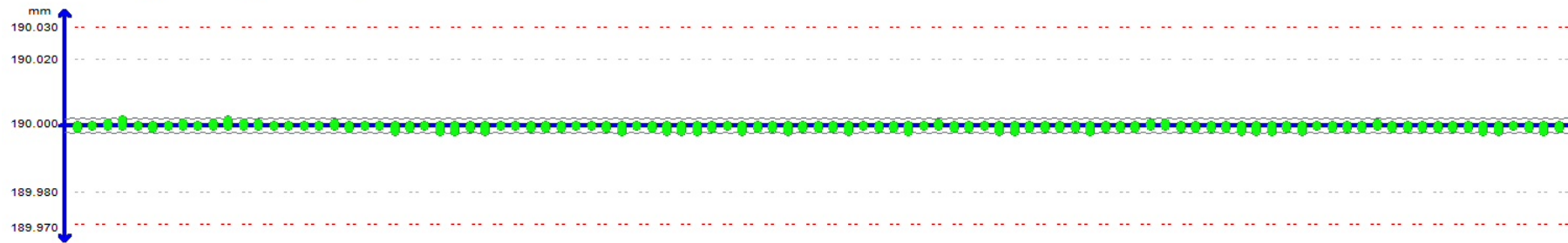
Komax 263.1139 Press A

Press ID: 1697

Print Date: 08-10-2022 10:30:23



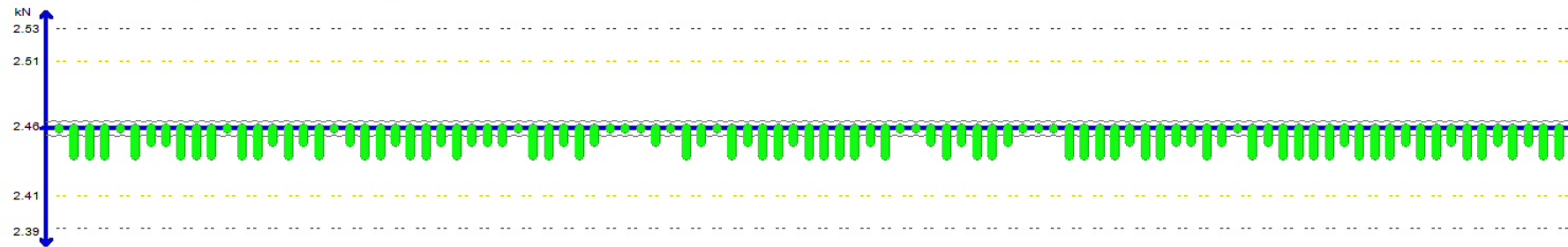
Devices: PAL3001 [SN:0707/077] - [CTEC PAL3001] [FW:1.1.9], CFA - [KOMAX CFA over MCI]  
Shut Height [Press Analyser PAL3001]



## Actual

$\bar{X}$ : 189.999 mm  
max: 190.002 mm  
min: 189.998 mm  
 $\Delta$ : 0.004 mm  
SD: 0.001 mm  
Tol: 60.000  $\mu$ m  
Cm: 10.043  
Cmk: 9.802  
Limit: 1.670

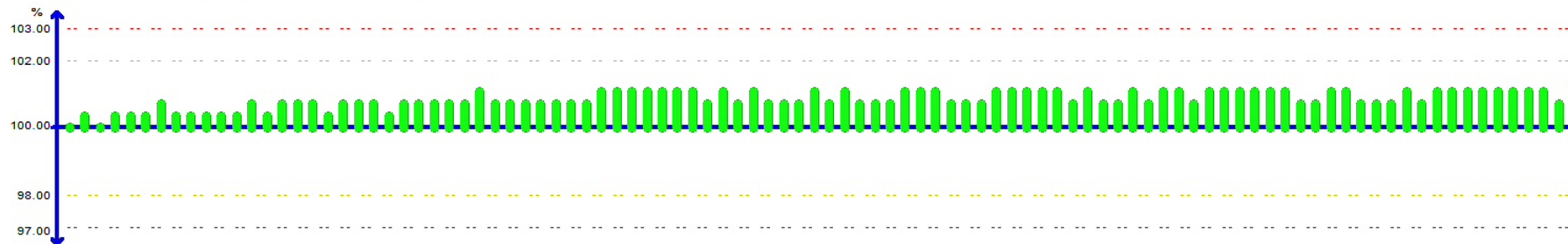
## Reference Force [Press Analyser PAL3001]



## Actual

$\bar{X}$ : 2.45 kN  
max: 2.46 kN  
min: 2.44 kN  
 $\Delta$ : 0.02 kN  
SD: 0.01 kN  
Tol: 6.00 %  
Cm: 3.28  
Cmk: 2.67  
Limit: 1.67  
PN: 0.41 %

## Reference Force [Crimp Force Analyser CFA]



## Actual

$\bar{X}$ : 100.83 %  
max: 101.11 %  
min: 100.00 %  
 $\Delta$ : 1.11 %  
SD: 0.28 %  
Tol: 6.00 %  
Cm: 3.63  
Cmk: 2.62  
Limit: 1.67

Korrelation: 21.44 %

Service Cycles: 26859

Version: 2.1.15

Number of curves: 100

Temperature: 27.6 °C - 27.6 °C

Latest Test: 20-05-2021 11:13:20

Session: Komax 355.0336 Press B

Done by:

Dimitar Dimitrov