



PHONE: (630) 355-7150
AR@WSTSALES.COM

Ship to:

SAME AS BELOW

Invoice to:

SALT CREEK SANITARY DISTRICT
201 S RT 83
PO BOX 6600
VILLA PARK IL 60181

Branch		
LISLE		
Date	Time	Page
08/16/24	09:07:39 (O)	01
Account No.	Phone No.	Invoice No.
8323411313	6308323411	V10807
Ship Via		Purchase Order
Sales Tax License No.		Federal Exemption No.
999738207		
F.E.I.N. No. 36-2484344		Salesperson
		MJP

DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
? JOHN DEERE	1248	KV0270A170148		
270A				

SEGMENT# 1 C 00718 NA 08/05/24 08/06/24
8/6/24 F/S M/D hyd leak Villa Park

COMPLAINT:

hyd leak

CAUSE:

left boom cyl packings leaking externally

ADDITIONAL DESCRIPTION:

Contact is Steve Moore at 312-615-6052

Machine is at 201 S Rt 83 Villa Park

2 Trips to Villa Park = 2.60 hours travel time.

10410000

LABOR	577.20
SEGMENT TOTAL==>	577.20

SEGMENT# 2 C 00995 NA 08/05/24 08/06/24
Rebuild cylinders

CORRECTION:

Shop:

Tore down cylinders. Cleaned barrels and rods. Installed new seals into rod guides. Installed new pistons. Installed new lock rings on rod guides. Torqued rod nuts to spec. Installed rods into barrels. Locked in place and installed snap rings. Tested with air. No leaks. Rod moves freely. Installed new o rings on both sides of fittings. Capped off and set on pallet. Saved all parts.

Field:

Trip 1:

Traveled to machine.

Have operator show me the leak. Found left side boom is

all wet, have operator run it. Left boom cylinder is leaking

CONTINUED ON PAGE 02

PAYMENT OPTIONS- REMIT TO:

West Side Tractor Sales
Dept #4570, PO BOX 87618
Chicago, IL 60680-0618

Automated Clearing House (ACH)
ABA Number :071923909
Account Number: 1530000580

Payment Terms: Net 30 from the date of invoice. All parts returns are subject to the terms and conditions as set forth in our Parts Return Policy. Special order parts may not be returnable or maybe subject to a 25% restocking fee. Parts and repairs carry a minimum 90-day warranty or as stated by the manufacturer of the part or component. Contact AR@wstsales.com with questions or concerns.



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from the packings and oil is running out of it. Right side is wet also. They want both resealed. Raise cab, support boom. Remove cylinders from machine and cap all ports. Load up and bring to shop for reseat. Order parts needed.

Trip 2:

Traveled to machine.

Install left and right rebuilt boom cylinders. Pin and hook up hoses. Install new line clamp on left cylinder that was

missing. Grease pins. Rod end zerks would not take grease on both sides. Remove zerks and drill out rust. Install new zerks and grease. Run machine and bleed cylinders of air. Top off hydraulic oil. Bolt cab down. Run and check for proper operation and leaks. All ok.

AHC11572	Hydraulic Cylin	2	109.76	219.52
	Hydraulic Cylinder Kit			
AH104837	CLAMP	1 N	17.09	17.09
AH160647	PISTON	3 M	135.52	406.56
AH212088	KIT	2	51.09	102.18
	Hydraulic Cylinder Kit			
FRT		3	10.68	32.04
H164982	SNAP RING	2 N	14.52	29.04
JD7759	FITTING	2	2.20	4.40
	Lubrication Fitting			
R26375	PACKING	2	3.88	7.76
R26906	PACKING	2	5.62	11.24
TY22028	HY-GARD TM	4	24.75	99.00
T105773	GUIDE	1 N	26.68	26.68
T77857	O-RING	2	2.92	5.84

CONTINUED ON PAGE 03

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T77932	O-RING	2	3.46		6.92
14M7517	LOCK NUT	2	2.92		5.84
87A	BRAKE CLEAN	6	3.58		21.48
98191	WIRE WHEEL	2	32.13		64.26
	PARTS				1059.85
	LABOR				1799.92
10410000	SEGMENT TOTAL==>				2859.77

***** WORK ORDER TOTALS *****	
PARTS	1059.85
LABOR	2377.12
ENVIROMENTAL	35.65
MILEAGE	267.38
MISC MATERIAL	71.31
TOTAL CHARGE	3811.31

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