

INMAN TEXAS COMPANY

8505 SOUTH LOOP EAST • HOUSTON, TEXAS 77017-1933 U.S.A.
(713) 923-9990 • FAX (713) 923-9998

API-238A S/N 22TH1-365IC

ABS Reports Applicable to Crane Rebuild Project

- | | |
|---|--------------|
| • Primary Report -
Complete Crane Rebuild | HS1652697 |
| • Certificate of Test
Hook Block & Overhaul Ball | HS1653345 |
| • Certificate of Test
Pendant Lines (2) | HS1622641.R1 |
| • Certificate of Test
Wire Rope – 1" Whip Line
Wire Rope – 7/8" Boom Hoist Line | HS1625588 |
| • State of Fact
Wire Rope – 1" Main Hoist Line | JO1067430 |



AMERICAN BUREAU OF SHIPPING

Customer Name INMAN TEXAS COMPANY
Attending Office Houston, TX (Port)
First Visit Date 16-Mar-2009

Purchase Order No.
Report Number HS1652697
Last Visit Date 28-Aug-2009

Recertification/Repair Of: Crane
Manufacturer: INMAN TEXAS COMPANY

Quantity: One (1)

Survey Location : Houston, Texas

Equipment Data

Item Name Link Belt Crane
Manufacturer Number(S. No.) 22th1-365IC
Model Number API-238A
Purchaser Name PRIDE OFFSHORE,INC.

This is to Certify that the undersigned surveyor(s) to this Bureau did, at the request of the customer, carry out the following survey and report as follows:

Traceability of materials used on this project has been verified.

Welding plans, procedures & welder qualifications have been reviewed as required by Rule/Specifications.

Component/Equipment Examination and Testing

The principal data has been verified in accordance with the applicable Rules/specifications and approved plans, and confirmed to be within acceptable tolerances.

Testing machines are maintained in a satisfactory condition and records of their recheck or calibration dates confirmed.

All parts of the machinery/equipment satisfactorily complied with the approved drawings. Amendments, if any, verified to be rectified and considered satisfactory.

Subject to satisfactory installation, testing and trials after installation onboard the vessel.

Load test not performed at this time.

Checklist Items Survey Name: Recertification/Repair Crane - Checklist Seq. No(s): 5

Undersigned surveyor to this Bureau did attend INMAN TEXAS COMPANY at there Houston, Texas facility 16 March 2009 and subsequent dates in order to survey overhaul of one(1) Link Belt API-238A Crane. Serial Number 22TH1-365IC.

Crane systems completely overhauled and rebuilt are as follows: Engine and torque converter, Pedestal Adapter, Hook Block, Overhaul Ball, Catwalks, Drip pan, Couterweights, Live Mast,Bridle, Spreader bar, Boom and jib sections, Boom connections, Boom Backstops, Crane Cab, Operators cab module and Turntable Bearing.

Overhaul Ball Hook, Main Traveling Block and Main Hook Load test CHG-4 certificate HS1653345 dated 31 March 2009 recieved satisfactory.

Installed Wire Rope pull load test satisfactorily AB report HS1622641 22 Jul 2009.

Crane frame inspected satisfactorily by magnetic particle.

New anti-two block system added and tested satisfactorily at this time.

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Customer Name	INMAN TEXAS COMPANY
Attending Office	Houston, TX (Port)
First Visit Date	16-Mar-2009

Purchase Order No.	
Report Number	HS1652697
Last Visit Date	28-Aug-2009

Surveyor(s) to The American Bureau of Shipping
Attending Surveyors

Garrett Johnny

Electronically Signed on 03-Sep-2009

Reviewed By

Malunat, Peter G.

Electronically Signed on 28-Sep-2009, Houston Port

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AMERICAN BUREAU OF SHIPPING

MISCELLANEOUS SURVEY REPORT

Customer Name	INMAN TEXAS COMPANY	Purchase Order No.	PO # P9243AW1
Attending Office	Houston, TX (Port)	Report Number	HS1653345
First Visit Date	31-Mar-2009	Last Visit Date	31-Mar-2009

Statement of Fact

Survey Location : Southwest Wire Rope, 1902 Federal Road, Houston, TX

Inspections

The scope of work was as agreed.

The survey of the items identified has been carried out in accordance with the applicable Process Instruction.

Observations

This is to certify that the undersigned Surveyor did, at the request of Inman Texas Company, attend Southwest Wire Rope Company (SWR) test facility, located at 1902 Federal Road, Houston TX USA on the 31 March 2009, to witness the test of the following equipment:

Equipment Type & Identification;

Remanufactured equipment;

One (1) Overhaul Ball, manufacturers rating - 12 ton capacity, Manufactured by Johnson Co., Serial Number 04-3823; Hook number 2217.

One (1) Main Traveling Block, manufacturers rating - 100 ton capacity, Manufactured by Johnson Co., Serial Number 90-4094; Hook number 1013.

Test Load:

The captioned Overhaul Ball was load tested at 48,000 pounds force on a horizontal test bed and held at load for five minutes. The test load was plotted on SWRs Certificate of Testing report; number 90, signed as witness by the undersigned.

The captioned Main Traveling Block was load tested at 300,000 pounds force on a horizontal test bed and held at load for five minutes. The test load was plotted on SWRs Certificate of Testing report; number 7743, signed as witness by the undersigned.

Calibration of Measuring and Test equipment:

The measuring and test equipment used in the performance testing was verified by the undersigned to be currently calibrated, at the time of testing.

This Statement of Fact report does not constitute validation of any ABS Rule requirement, relating to the captioned equipment, as no evaluation of acceptance or rejection is made by the undersigned.

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Customer Name	INMAN TEXAS COMPANY	Purchase Order No.	PO # P9243AW1
Attending Office	Houston, TX (Port)	Report Number	HS1653345
First Visit Date	31-Mar-2009	Last Visit Date	31-Mar-2009

**Surveyor(s) to The American Bureau of Shipping
Attending Surveyors**

Ellis James D.

Electronically Signed on 31-Mar-2009

Reviewed By

Malunat, Peter G.

Electronically Signed on 01-Apr-2009, Houston Port

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Test Certificate No.: 291386-1653345-001

**CERTIFICATE OF TEST AND EXAMINATION OF CHAINS, RINGS, HOOKS, SHACKLES, SWIVELS
AND PULLEY BLOCKS**

This certificate when properly executed by a competent person is accepted by the Government of the United States of America as being in accordance with the requirements of 46 CFR Part 91 or Subchapter I-A and 29 CFR 1918.11

[illegible]

* The dimension of the gear, the type of material of which it is made (indicating the carbon content of the gear made of steel) and, where applicable, the heat treatment received in manufacture should be stated (unless Form CHG-6 is used for the purpose).

(7) Name and address of maker or supplier Inman Texas Company, 8505 South Loop East, Houston, TX 77017

(8) Name and address of public service, association, company or firm making the test and examination

American Bureau of Shipping, 16855 Northchase Drive, Houston, TX 77060

(9) Position of signatory in public service, association, company or firm Surveyor

I certify that on the 31st day of March 2009, the above gear, was tested and examined by a competent person in the manner set forth on the reverse side of this certificate; that the examination showed that said gear withstood the proof load without injury or deformation; and that the safe working load of the said gear is as shown in Column 6.

(Date) 31 March 2009

(Signature)

Ellis, James D Houston Port



NOTE:

For the purpose of this certificate a competent person is defined as a Surveyor of a Classification Society or a responsible and technically qualified employee of the manufacturer of the gear certificated or of a recognized testing laboratory or company.

In substantial agreement with I.L.O. Form No. 3

INSTRUCTIONS

Test Load: All chains, rings, hooks, links, shackles and blocks of cargo gear are to be tested with a test load at least equal to that shown against the article in the following table:

<i>Article of Gear</i>	<i>Proof Load</i>
Chain, ring, hook, link shackle or swivel	100% in excess of the safe working load.
Pulley blocks:	
Single-sheave block	300% in excess of the safe working load. (See Note)
Multiple sheave block with safe working load up to and including 20 tons	100% in excess of the safe working load.
Multiple sheave block with safe working load over 20 tons up to and including 40 tons	20 tons in excess of the safe working load.
Multiple sheave blocks with safe working load over 40 tons	50% in excess of the safe working load.

Note: The safe working load of a single sheave block is to be the maximum load which can safely be lifted by the block when the load is attached to a rope which passes around the sheave of the block. In the case of a single-sheave block where the load is attached directly to the block instead of to a rope passing around the sheave, it is permissible to lift a load equal to twice the safe working load of the block as defined in this note.

After being tested, all the gear shall be examined, the sheaves and the pins of the pulley blocks being removed for the purpose, to see whether any part has been damaged or deformed by the test.

Note: The expression "ton" normally means a British Long Ton of 2240 lbs, which is equal to 1,01605 metric ton. If metric tons or pounds are used, this should be noted in Column 5 on page one (1). (1 pound=0.4536kg)...

Refer to the appropriate sections of the "Guide for Certification of Lifting Appliances".

This Certificate evidences compliance with one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping and is issued solely for the use of the Bureau, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of American Bureau of Shipping who shall remain the sole judge thereof. Nothing contained in this Certificate or in any Report issued in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.



AMERICAN BUREAU OF SHIPPING

Customer Name	SOUTHWEST WIRE ROPE INC.	Purchase Order No.	159277
Attending Office	Houston, TX (Port)	Report Number	HS1622641.R1
First Visit Date	03-Feb-2009	Last Visit Date	03-Feb-2009

Certification Of: Wire Rope Quantity: Two (2)
Manufacturer: SOUTHWEST WIRE ROPE INC.

Survey Location : Houston, TX

Equipment Data

Item Name	1 3/4" x 76' 4" Wire Rope 1/ 1 3/4" x 76' 4" Wire Rope 2
Manufacturer Number(S. No.)	1386829-1-1/1386829-1-2
Model Number	IWRC W/OP.XCL.S.SKT.EA.END
Purchaser Name	INMAN TEXAS COMPANY

Additional Data

Safe Working Load	28.1227 tonnes
Wire Rope Diameter	44.45 mm

This is to Certify that the undersigned surveyor(s) to this Bureau did, at the request of the customer, carry out the following survey and report as follows:

All testing (pressure/load/operational/etc.) has been carried out as applicable and verified in accordance with the applicable Rules/specifications.

Testing machines are maintained in a satisfactory condition and records of their recheck or calibration dates confirmed.

The undersigned Surveyor did attend Southwest Wire Rope, LP, located at 1902 Federal Rd., Galena Park, TX 77015 to witness pull load testing of two (2) 1 3/4" x 76' 4" Wire Rope on 3 February, 2009 at the request of Southwest Wire Rope, LP.

Equipment

Two (2) 1 3/4" x 76' 4" 62,000 lbs WLL, Model number IWRC W/OP.XCL.S.SKT.EA.END, Serial numbers 1386829-1-1 and 1386829-1-2, Purchased by Inman Texas Co.

Survey

The attending Surveyor witnessed the pull load testing of the above ropes at Southwest Wire Rope's facility. Each rope was brought up to a minimum load of 124,000 lbs for a 5 minute hold period. No indications of breaks or distortions were noted at the time of the survey.

All testing equipment was verified to be within calibration periodicity.

Surveyor(s) to The American Bureau of Shipping Attending Surveyors

Bishop Chad E.	Electronically Signed on 22-Jul-2009
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Reviewed By Malunat, Peter G.	Electronically Signed on 22-Jul-2009, Houston Port
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Certificate of Testing

Southwest Wire Rope

1902 Federal Rd.

Houston, Tx. 77015

www.swwrinc.com

Customer: INMAN TEXAS CO.

Test Number: 7519

Test Date: 02/03/09

Description: IWRC W/OP.XCL. S. SKT. EA. END

Purchase Order: 22300AW

Test Method: PROOF = 2.00 x WLL

Serial No.: 1386829-1-1

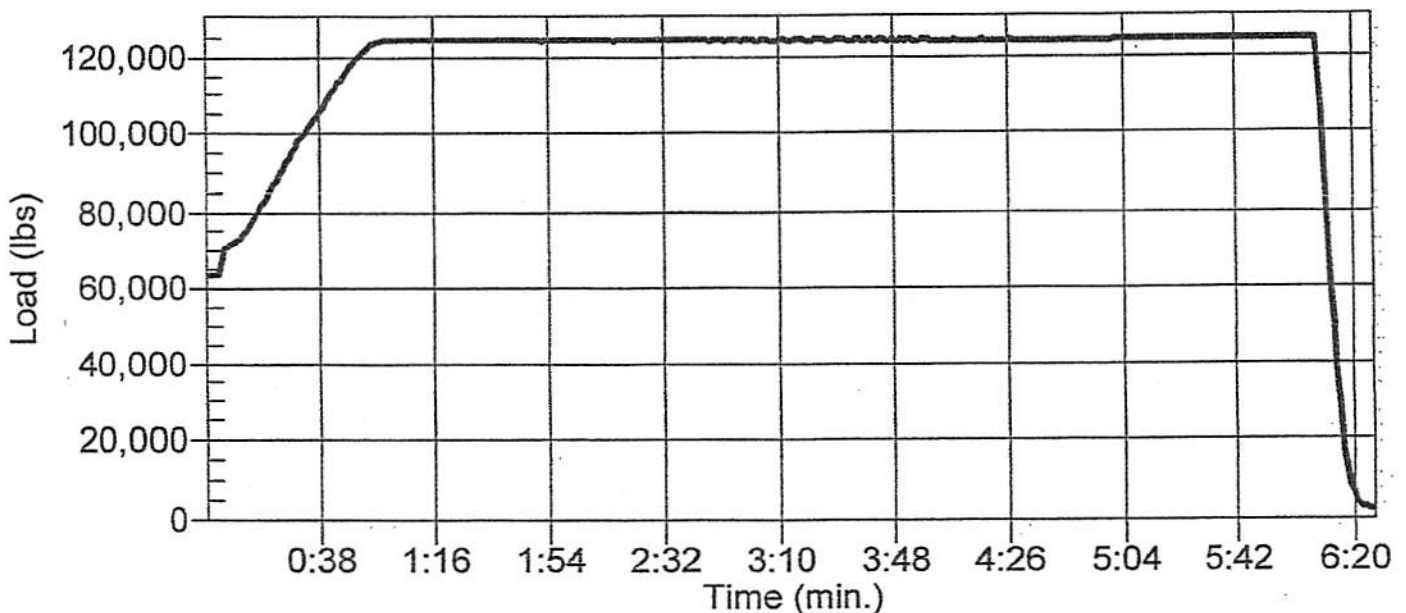
WLL: 62,000 lbs.

Size: 1-3/4"

Peak Load: 124,600 lbs.

Length: 76' 4"

Proof Test Time: 05:10 min:sec



WIRE ROPE WITH OPEN & CLOSED SWAGE SOCKET EACH END.

Chad Bishop



3 Feb 09

Test Results

☒ Acceptable

☐ Not Acceptable

Conducted by:

Sostenes Flores

02030914.LOG

PENDANT # 1

Certificate of Testing

Southwest Wire Rope

1902 Federal Rd.

Houston, Tx. 77015

www.swwrinc.com

Customer: INMAN TEXAS CO.

Test Number: 7518

Test Date: 02/03/09

Description: IWRC W/OP.XCL. S. SKT. EA. END

Purchase Order: 22300AW

Test Method: PROOF = 2.00 x WLL

Serial No.: 1386829-1-2

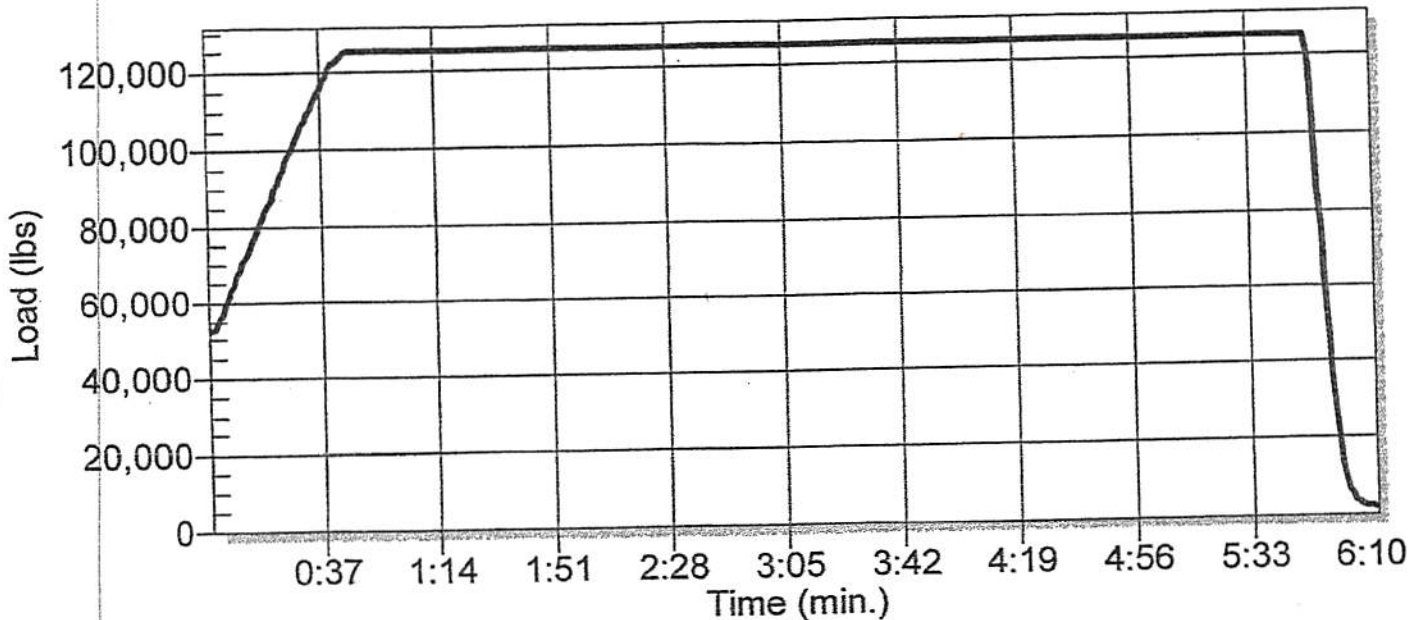
WLL: 62,000 lbs.

Size: 1-3/4"

Peak Load: 125,500 lbs.

Length: 76' 4"

Proof Test Time: 05:08 min:sec



WIRE ROPE WITH OPEN & CLOSED SWAGE SOCKET EACH END.

Chad Bishop



3 Feb 09

Conducted by:

[Signature]

Sostenes Flores

Test Results

☒ Acceptable

☐ Not Acceptable

PENDANT #2



AMERICAN BUREAU OF SHIPPING

Customer Name	SOUTHWEST WIRE ROPE INC.	Purchase Order No.	159401
Attending Office	Houston, TX (Port)	Report Number	HS1625588
First Visit Date	06-Feb-2009	Last Visit Date	06-Feb-2009

Certification Of:	Wire Rope	Quantity: Four (4)
	Manufacturer: SOUTHWEST WIRE ROPE INC.	Model No.: WIRE ROPE W/OP. S. SCKT. EACH END

Survey Location : Houston, TX

Equipment Data

Item Name	1" Wire Rope/ 1 3/4" Wire Rope 1/ 1 3/4" Wire Rope 2/ 7/8" Wire Rope
Manufacturer Number(S. No.)	1386829/1387808-1-1/1387808-1-2/1386829
Purchaser Name	INMAN TEXAS COMPANY

This is to Certify that the undersigned surveyor(s) to this Bureau did, at the request of the customer, carry out the following survey and report as follows:

Inspections

Wire rope factor of safety complied with the applicable section(s) of the Guide.
Splicing of a wire rope complied with the applicable section(s) of the Guide.
Condition of wire rope complied with the applicable section(s) of the Guide.

Observations

The undersigned Surveyor did attend Southwest Wire Rope, LP, located at 1902 Federal Rd., Galena Park, TX 77015 to witness pull load testing of two wire ropes and witness the break test of 2 wire ropes on 6 February, 2009 at the request of Southwest Wire Rope, LP.

Equipment

~~Two (2) 1 3/4" x 60' 60,000 lbs WLL, Model number IWRC W/OP. XCL. S. SKT. EA. END, Serial numbers 1387808-1-1 and 1387808-1-2,~~

Purchased by Inman Texas Co.

One (1) 7/8" x 12' 15,000 lbs WLL, Model number WIRE ROPE W/OP. S. SKT. EACH END, Serial number 1386829, Purchased by Inman Texas Co.

One (1) 1" x 12' 18,000 lbs WLL, Model number WIRE ROPE W/OP. S. SKT. EACH END, Serial number 1386829, Purchased by Inman Texas Co.

Survey

~~The attending Surveyor witnessed the pull load testing of the 2 1 3/4" wire ropes at Southwest Wire Rope's facility. Each rope was brought up to a minimum load of 124,000 lbs for a 5 minute hold period. No indications of breaks or distortions were noted at the time of the survey.~~

The attending also witnessed the break test of the 7/8" and the 1" wire ropes. The 7/8" wire rope broke at 73,830 lbs or approximately 4.9 times the working load. The 1" wire rope broke at 91,270 lbs or approximately 5.1 times the working load.

All testing equipment was verified to be within calibration periodicity.

Additional Data

ABS Stamping	HS1625588_A
Safe Working Load	9 tonnes
Wire Rope Diameter	22.225 mm

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Customer Name **SOUTHWEST WIRE ROPE INC.**
Attending Office **Houston, TX (Port)**
First Visit Date **06-Feb-2009**

Purchase Order No. **159401**
Report Number **HS1625588**
Last Visit Date **06-Feb-2009**

Surveyor(s) to The American Bureau of Shipping
Attending Surveyors

Bishop Chad E.

Electronically Signed on 12-Feb-2009

Reviewed By

Malunat, Peter G.

Electronically Signed on 13-Feb-2009, Houston Port

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Certificate of Testing

Southwest Wire Rope

1902 Federal Road

Houston, Tx 77015

(713) 453-8518 - (713) 453-7209 FAX

Proof Test Systems

Customer: INMAN TEXAS CO.

Test Number: 7376

Test Date: 02/06/09

Description: WIRE ROPE W/ OP. S. SCKT. EACH END

Order No.: 22300AW

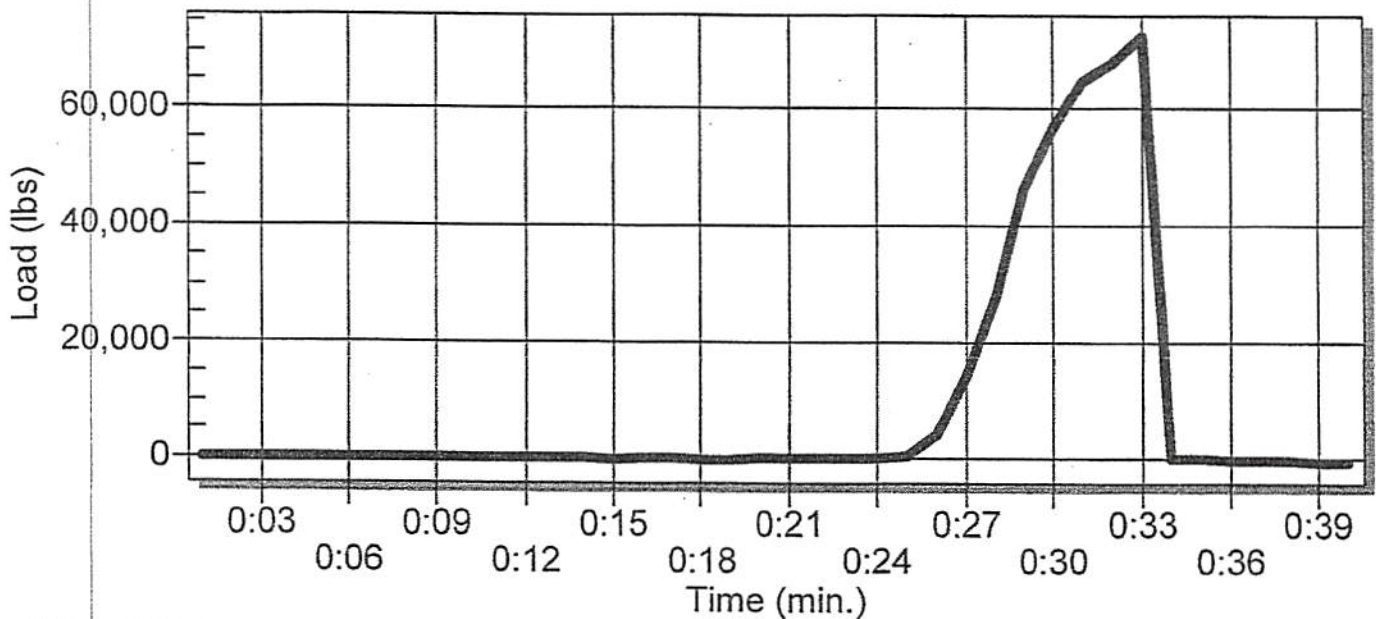
Test Method: BREAK

Serial No.: 1386829

Size: 7/8"

Peak Load: 73,830 lbs.

Length: 12'



BREAKTEST

WIRE ROPE WITH OPEN SPELTER SOCKET EACH END.



6 Feb 09

Test Results

☐ Acceptable

☐ Not Acceptable

Conducted by:

Antuan Leon

ANTUAN LEON

Boom Hoist ROPE

Certificate of Testing

Southwest Wire Rope

1902 Federal Road

Houston, Tx 77015

(713) 453-8518 - (713) 453-7209 FAX

Proof Test Systems

Customer: INMAN TEXAS CO.

Test Number: 7377

Test Date: 02/06/09

Description: WIRE ROPE W/ OP. S. SCKT. EACH END

Order No.: 22300AW

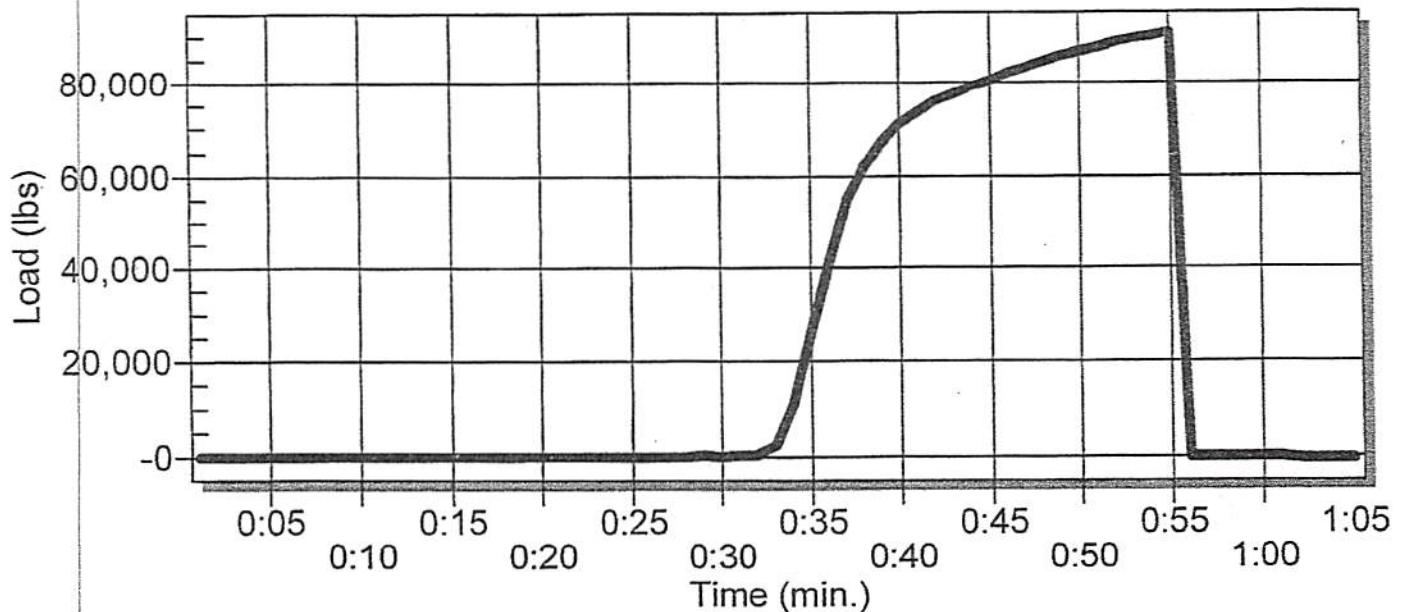
Test Method: BREAK

Serial No.: 1386829

Size: 1"

Peak Load: 91,270 lbs.

Length: 12'



BREAKTEST

WIRE ROPE WITH OPEN SPelter SOCKET EACH END.



Conducted by:

Antuan Leon

ANTUAN LEON

Test Results

☐ Acceptable

☐ Not Acceptable

WHIP LINE



AMERICAN BUREAU OF SHIPPING

Customer Name **KISWIRE SDN BHD**
Attending Office **Johor**
First Visit Date **08-Oct-2008**

Purchase Order No.
Report Number **JO1067430**
Last Visit Date **08-Oct-2008**

Statement of Fact Of: Wire Rope
Manufacturer: KISWIRE SDN BHD
Quantity: One(1)
Model No.:

Survey Location: Johor, Malaysia

Equipment Data

Manufacturer Number(S. No.) 200808WRM00329
Designer Name KISWIRE SDN BHD
Purchaser Name SOUTHWEST WIRE ROPE INC.

MA83218ABS

↓
Reel # MA83222ABS
PO # 158892

This is to Certify that the undersigned surveyor(s) to this Bureau did, at the request of the customer, carry out the following survey and report as follows:

Inspections

The scope of work was as agreed.

The survey of the items identified has been carried out in accordance with the applicable Process Instruction.

Observations

Process Manufacturer : Ungalvanized Steel Wire Rope

Construction : U 6 x WS(26) + IWRC

Nominal diameter : 1 inch

Length of one reel : 5,000 Ft

Quantity of reel : 6 reels

Lay Direction : RHRL

Grade : EIPS

Specified Breaking Load : 103,394 Lbs

Actual Breaking Load : 113,753 Lbs

Reel No. : 12 ~ 17

Checklist Items

Survey Name: Statement of Fact Wire Rope - Checklist Seq. No(s): 2

Surveyor(s) to The American Bureau of Shipping Attending Surveyors

Ahmad Mazmi

Electronically Signed on 09-Oct-2008

Reviewed By

Mat Min, Mohamad Anuar Bin

Electronically Signed on 13-Oct-2008, Johor Port

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